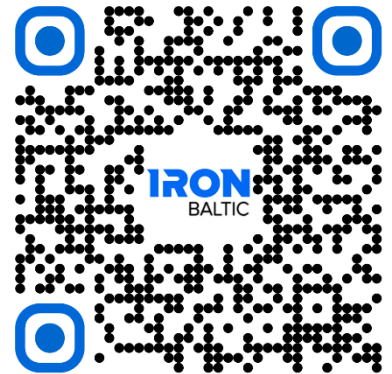




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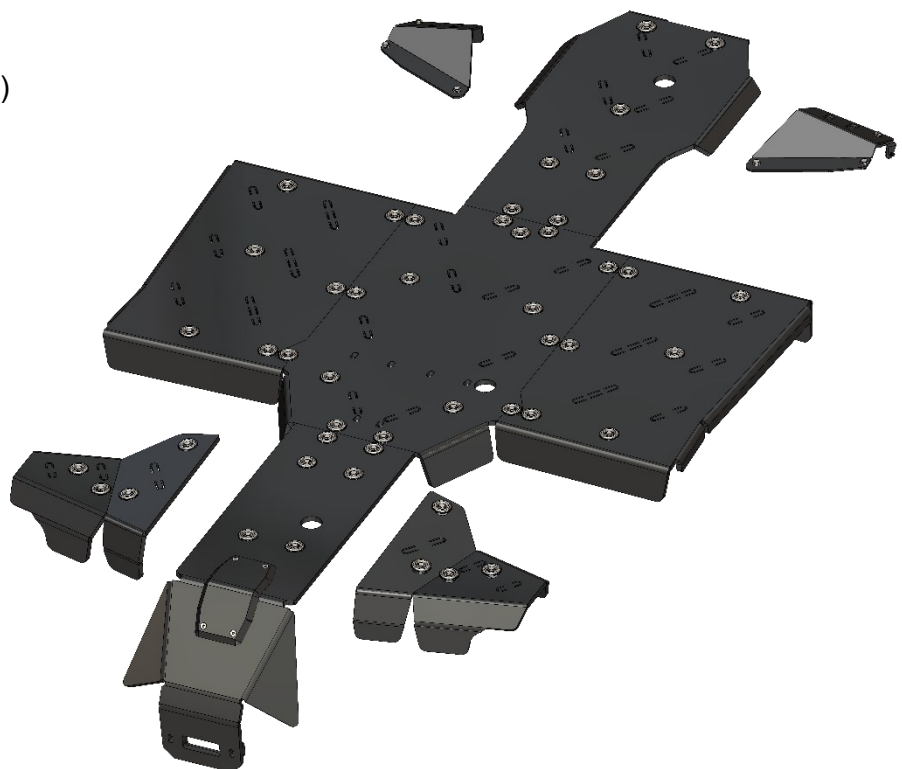
PLASTIC SKID PLATE

UPMOTO

Pathcross 1000 L / 850 L / 650 L

Code 02.37300

Version Rev01 (15062026)

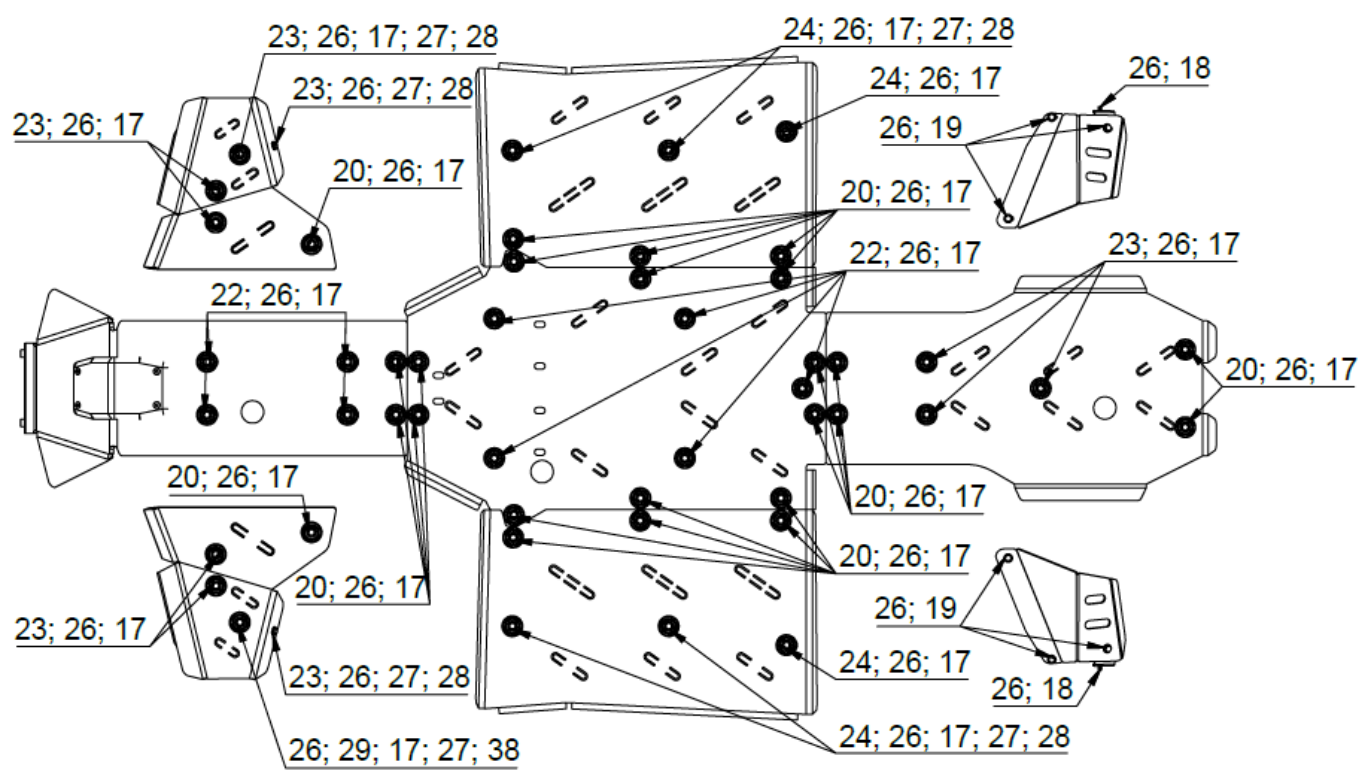
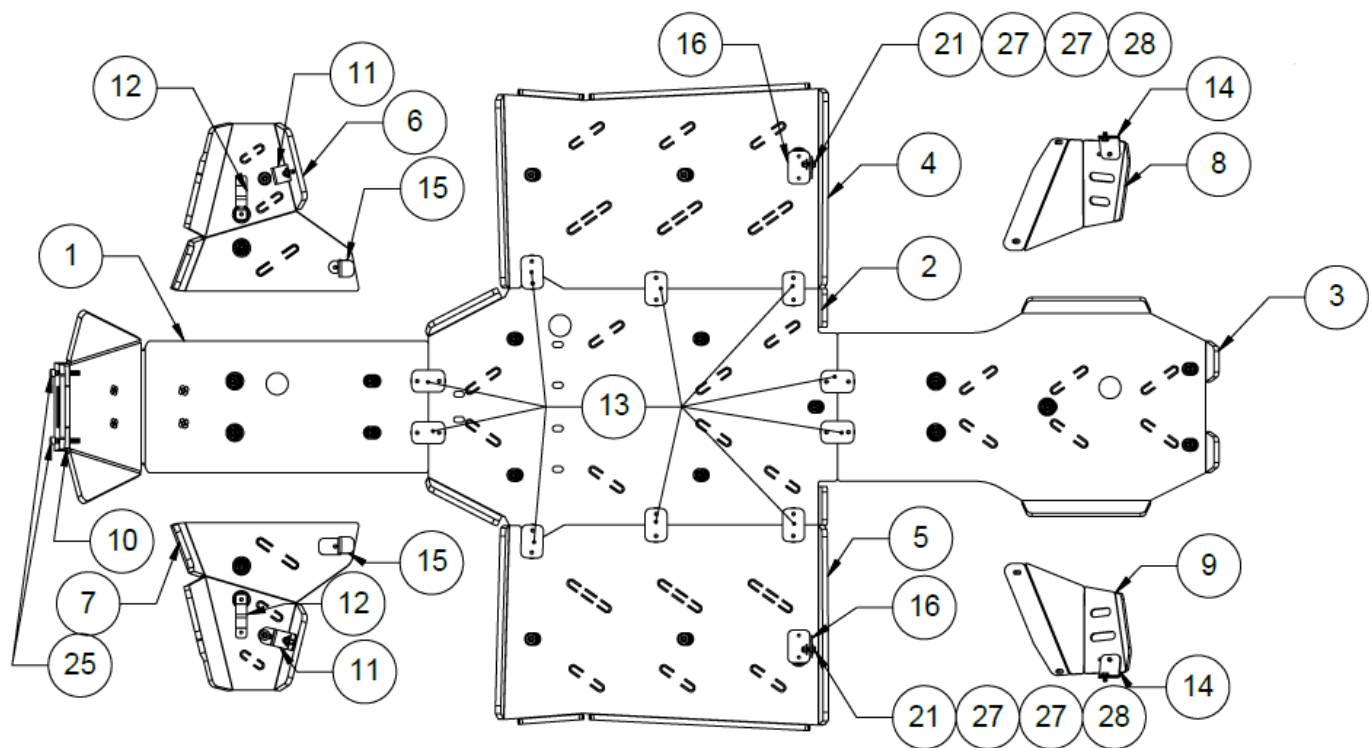


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Front protection	02.37301K	1
2	Middle protection	02.28202	1
3	Rear protection	02.28203K	1
4	Right side protection	02.28204K	1
5	Left side protection	02.28205K	1
6	Front right A-arm protection	02.28206K	1
7	Front left A-arm protection	02.28207K	1
8	Rear right A-arm protection	02.28108	1
9	Rear left A-arm protection	02.28109	1
10	Distance plate	02.37202	1
11	Front A-arm bracket 1	02.1018	2
12	Front A-arm bracket 2	02.4606	2
13	Connection plate	02.5006	10
14	Rear A-arm bracket	02.7508	2
15	Front A-arm bracket 3	02.8210	2
16	Side protection bracket	02.16005	2
17	Dished washer	14.503	48
18	Bolt M6x12 DIN933	OT.02.02.030	2
19	Bolt M6x14 DIN933	OT.02.02.040	6
20	Bolt M6x16 DIN933	OT.02.02.050	24
21	Bolt M6x20 DIN933	OT.02.02.060	2
22	Bolt M6x25 DIN933	OT.02.02.070	9
23	Bolt M6x30 DIN933	OT.02.02.081	11
24	Bolt M6x45 DIN933	OT.02.02.110	6
25	Bolt M8x45 DIN912 ZN	OT.02.06.054	2
26	Washer Ø6/15 SFS 3738	OT.04.03.020	58
27	Washer Ø6/18 DIN 9021	OT.04.02.020	12
28	Nut M6 Nyloc DIN985	OT.03.02.030	10



If not specified otherwise, use tightening torque for fasteners specified in the following table.

Thread size	Strength class		
	4.8	8.8 (default)	10.9
	Tightening torque (Nm)		
M6	5,5	10	15
M8	13	25	35
M10	25	50	75
M12	45	85	130
M16	115	215	315



TOOLS REQUIRED FOR INSTALLATION:

- Spanner 10mm
- Spanner 13mm
- Socket wrench 10mm
- Allen wrench 6mm
- Torx 27



NB!

We recommend using thread lock fluid on the bolts!
Bolts tend to loosen with vibration from ATV.
Do not reuse nyloc nuts!



NB!

Designing the skid plate, original/factory tires were taken into consideration!

Front: 26x9.00-14 and rear: 26x11.00-14.



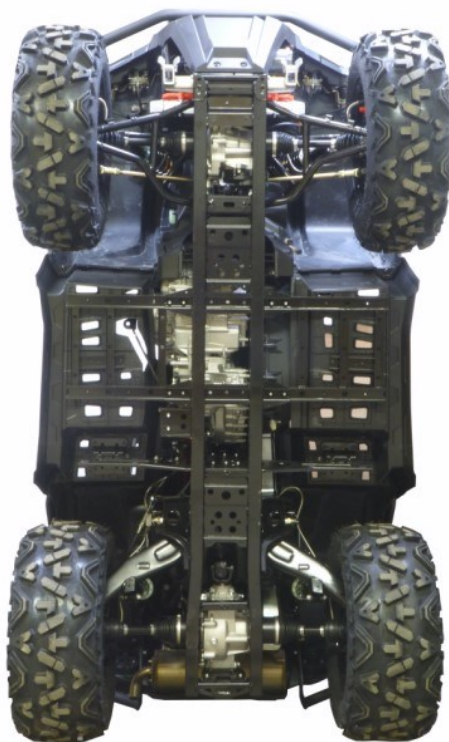
NB!

All pictures in this manual are for illustration purposes only and may differ from real product due to the changes made to the product during improvements

FITTING INSTRUCTIONS

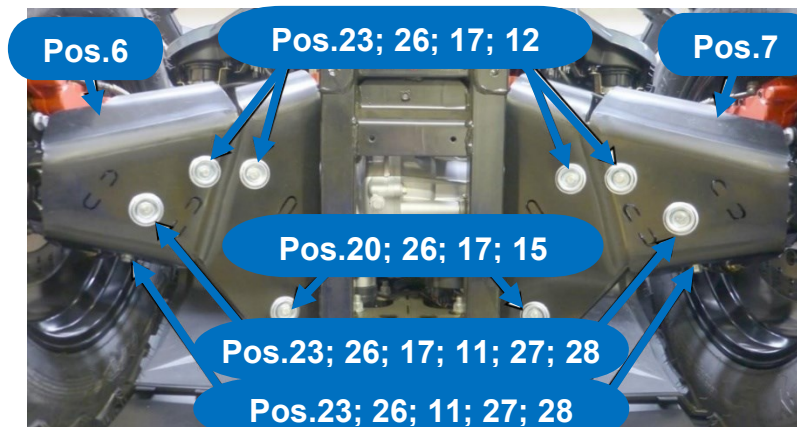
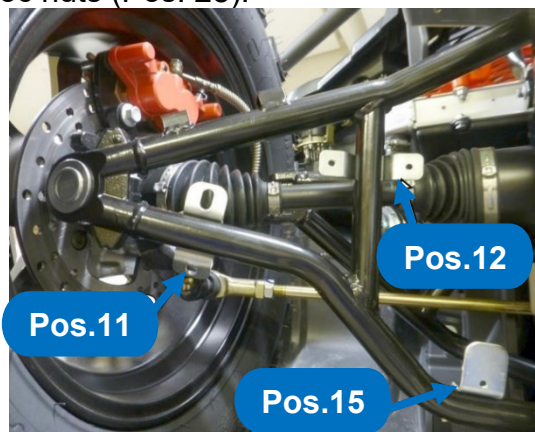
Step 1

Remove the original bottom plastics and A-arm protectors.



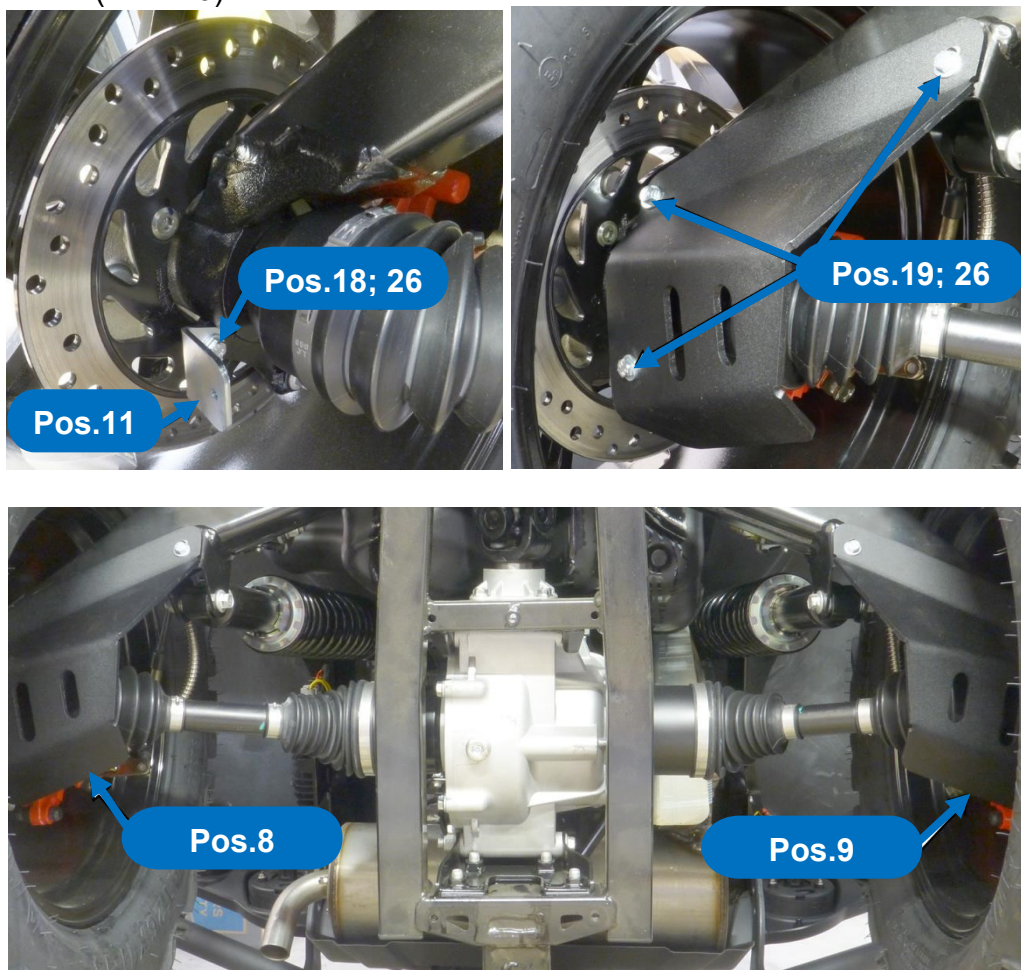
Step 2

Install the front A-arm protections (Pos. 6) and (Pos. 7). Use clamps (Pos. 11, 12, 15). Secure them with M6x16 (Pos. 20), M6x30 (Pos. 23) bolts, Ø6/15 washers (Pos. 26) Ø6/18 washers (Pos. 27), dished washers (Pos. 17) and M6 nyloc nuts (Pos. 28).



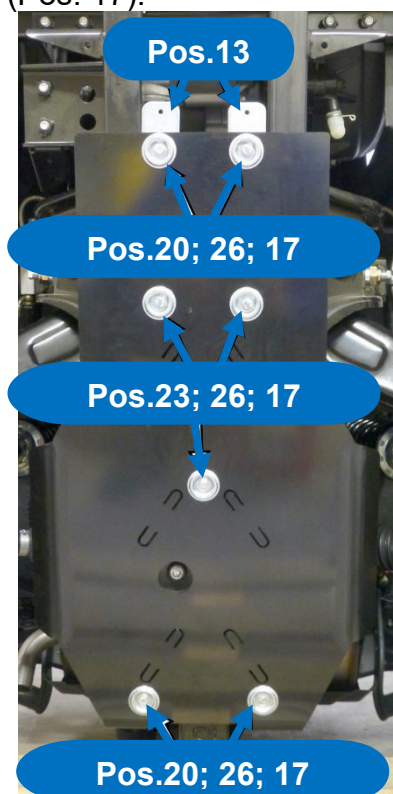
Step 3

Install the rear A-arm protections (Pos. 8) and (Pos. 9). First install the clamp (Pos. 14). Use M6x12 bolts (Pos. 18) M6x14 bolts (Pos. 19) and Ø6/15 washers (Pos. 26).



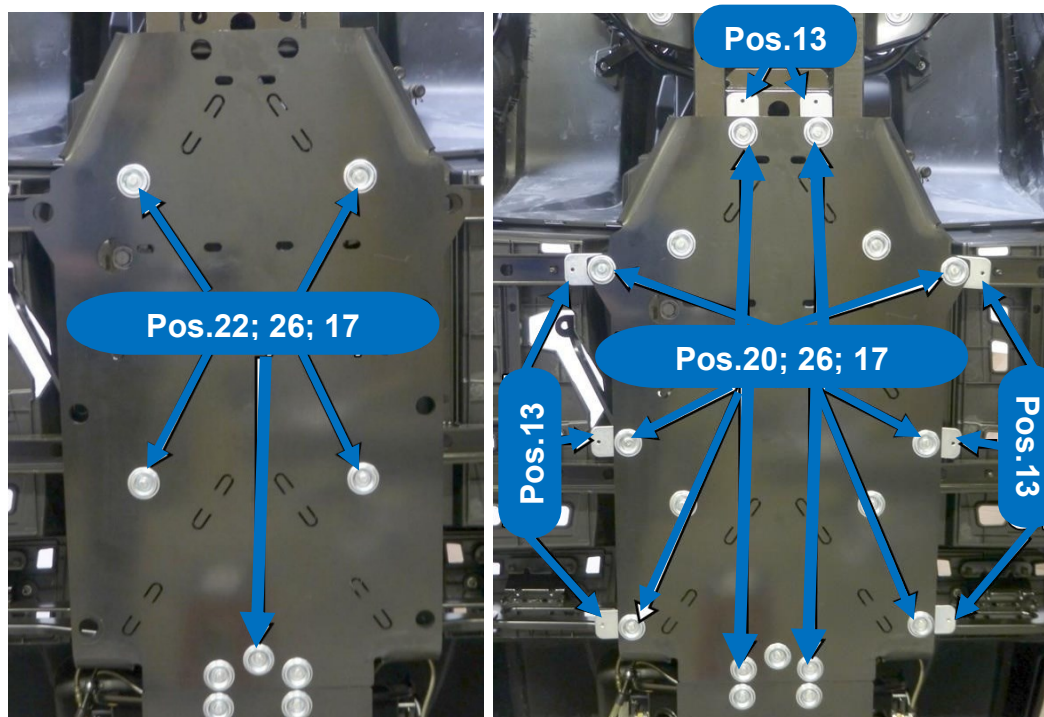
Step 4

Install the rear protection (Pos. 3) and the connecting plates (Pos. 13). Use M6x16 (Pos. 20) and M6x30 (Pos. 23) bolts, Ø6/15 washers (Pos. 26) and dished washers (Pos. 17).



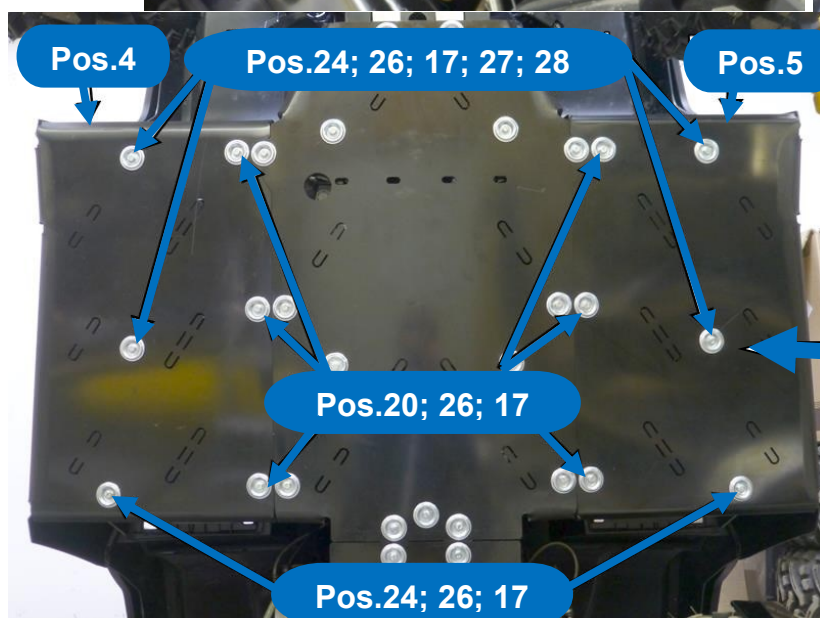
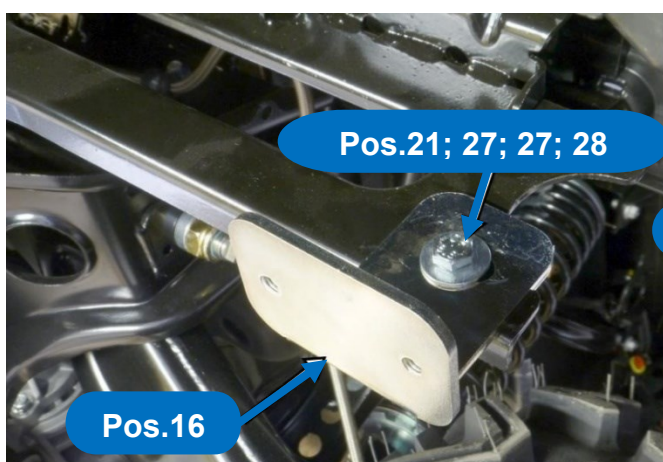
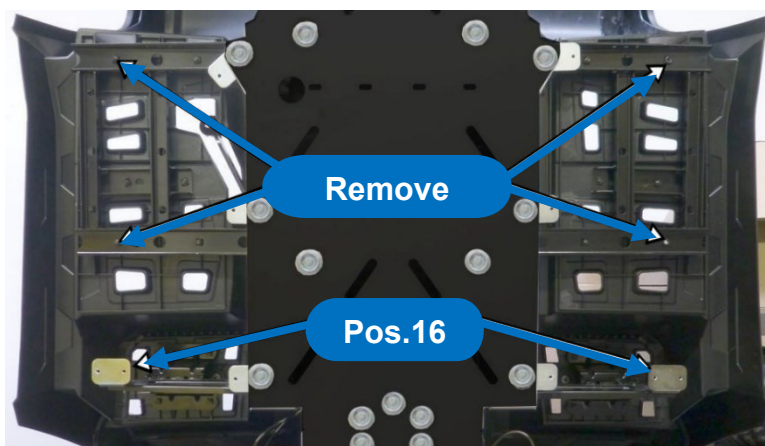
Step 5

Install the middle protection (Pos. 2) and the connecting plates (Pos. 13). Use M6x16 bolts (Pos. 20), M6x25 bolts (Pos. 22), Ø6/15 washers (Pos. 26) and dished washers (Pos. 17).



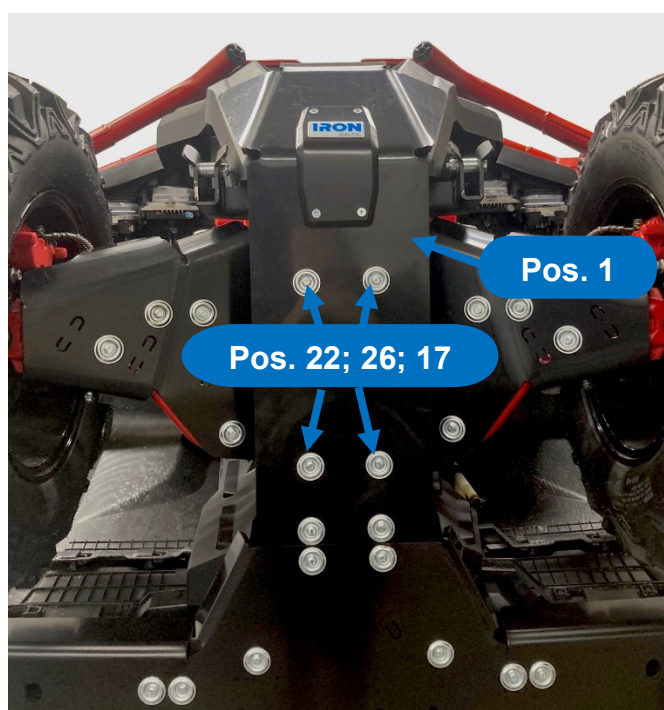
Step 6

Install the side protections (Pos. 4) and (Pos. 5). First remove the bolts marked with arrows and install the clamps (Pos. 16). Use M6x16 (Pos. 20), M6x20 (Pos. 21), M6x45 (Pos. 24), Ø6/15 washers (Pos. 26), Ø6/18 washers (Pos. 27), dished washers (Pos. 17) and M6 nyloc nut (Pos. 28).



Step 7

Install the front protection (Pos. 1). Install the spacer plate (Pos. 10) between the front guard and the ATV frame. Use M6x25 bolts (Pos. 22), M8x45 bolts (Pos. 25) Ø6/15 washers (Pos. 26) and dished washers (Pos. 17).



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